

| Roughness Average Value (Ra) | | SURFACE TEXTURE VALUES | | | Triangle Surface Symbols |
|-------------------------------|-----|---------------------------------------|------|----------------------|--------------------------|
| | | Maximum Waviness Height Values (Rmax) | | ISO Roughness Number | |
| Cutoff (Sampling Length) (mm) | | (mm) | | | |
| 0.013 A | 0.8 | 0.05 S | 0.25 | NA | ▽▽▽▽ |
| 0.025 A | | 0.1 S | | N1 | |
| 0.05 A | | 0.2 S | | N2 | |
| 0.1 A | | 0.4 S | | N3 | |
| 0.2 A | | 0.8 S | | N4 | |
| 0.4 A | 0.8 | 1.6 S | 0.8 | N5 | ▽▽▽ |
| 0.8 A | | 3.2 S | | N6 | |
| 1.6 A | | 6.3 S | | N7 | |
| 3.2 A | 2.5 | 12.5 S | 2.5 | N8 | ▽▽ |
| 6.3 A | | 25 S | | N9 | |
| 12.5 A | 2.5 | 50 S | 8 | N10 | ▽ |
| 25 A | | 100 S | | N11 | |
| 50 A | | 200 S | | N12 | |
| 100 A | | 400 S | | NA | |