



Gages Required to check other Pipe Threads

| Type of Thread | Internal Product Threads | External Product Threads |
|---------------------|--|--------------------------------------|
| ANPT | ANPT L1,L3 & Plain 6-Step Plug Gages | ANPT L1,L2 & Plain 6-Step Ring Gages |
| BSPP | Go & Not Go Thread Plug | Go & Not Go Thread Rings |
| BSPT System A | BSPT Thread Plug | BSPT Thread Ring |
| BSPT System B | BSPT Thread Plug & Plain Plug | BSPT Thread Ring & Plain Ring |
| NH | Go & Not Go Plug Gages | Go & Not Go Ring Gages |
| NPSC | Modified NPT-L1 Plug Gage | Mates with NPT External Threads |
| | (marked NPSC). | |
| NPSF | Modified NPTF-L1 | Mates with NPTF External Threads |
| | (marked NPTF-L1) or PTF SAE Short L1 | |
| NPSI | Modified NPTF-L1 (marked NPSI) | Mates with NPTF External Threads |
| NPSL | Go & Not Go Plug Gages | Go & Not Go Ring Gages |
| NPSM | Go & Not Go Plug Gages | Go & Not Go Ring Gages |
| NPSH | Go & Not Go Plug Gages | Go & Not Go Ring Gages |
| PTF SAE Short | PTF SAE short L1 & L3 plug Gages | PTF SAE Short L1 & L2 Ring Gages |